

Aspen Pumps are at the forefront of condensate pump technology. As engineers, we understand the complexity of installations and so create market leading products that are designed to best suit the application and environment. We pride ourselves on providing professionals with everything they need for the perfect installation; from pumps to pipe we have it all.











Pump Selector

		System Type					Duty @ 50Hz			Z	Mounting		g						
			W	THE RE	Unc		Deh		Max. f	Max. rec.	Suct	So	Max.						
		Cassette	Wall mount	Ducted	Under ceiling	Humidifier	Dehumidifier	Floor type	Max. flow (L/hr)	Max. rec. head (m)	Suction lift (m)	Sound dB(A)	Max. kW / Btu's	Trunking	In unit	Remotely	Below unit		
	Mini White		•						45	10	-	16	16 / 54k	~		-	~		
Silent ⁺	Mini Orange		•	•	•		•		35	10	1.5	16*	40 / 136k		~				
Sile	Mini Lime		•				•		40	15	-	16*	46 / 157k	~		-	-		
	Mini Aqua		•	•	•		•	•	35	10	1.5	16*	40 / 136k		~				
	Mini Orange			•	•				12	10		21	16 / 54k		V				
·=	Maxi Orange		•	•	•		•		35	15	2	35	46 / 157k		_	~	-		
Mini	Mini Aqua		•	•	•		•	•	4.0	10	2	2	2		16 / 5 / 1		~		
	Mini Blanc		•						12	10	-	21	21	16 / 54k		-		~	
	Mini Tank			•				•	35	15		35	46 / 157k	-	V	-			
	Max Hi-Flow	•		•			•		550	5		44	733 / 2.5m						
	Hi-Lift 1L & 2L	•		•			•		11	12		51	14 / 47k						
Tank	Heavy Duty 6	•					•		900	6	-	60	1200 / 4m				~		
	Heavy Duty 10	•					•		1070	9		64	1460 / 4.9m		-				
	HW Economy					•			900	7		60	1200 / 4m						
	Hot Water HD					•			1800	15		63	2400 /8m						
· <u>_</u>	Peri Pro Air			•	•														
Peri	Peri Pro+		•	•	•			•	15	12	3	21	20 / 68k		-	~	V		

 $[\]mbox{*}$ Assuming solid wall construction with a 2kW unit



		Systen	System Type			Duty @ 50Hz			
		Dairy case	Chillers	Max. flow (L/hr)	Max. rec. head (m)	Sound dB(A)	Max. kW / Btu's*	ln unit	Below unit
	LP ERRP			190	21		-		
	ERRP (230V)			225	35		-		
arket	LP Cold Cabinet	~		700	18	60	-		
Supermarket	Cold Cabinet		V	225	35		-	V	V
_ <u>v</u>	Macerator 4L						-		
	Macerator 10 L			780	8.5	64	-		

		Condensing	Duty @ 50Hz				Mounting		
		Gas	oil	Max. flow (L/hr)	Max. rec. head (m)	Sound dB(A)	Max. kW / Btu's*	Wall	Floor
	Endurance (230V)		V	550	5	44	200 / 682k		~
Boiler	Kitchen (230V)	~	-	12	10	21	45 / 153k	~	-
ш	Hi-Capacity (230V)		V	550	5	44	200 / 682k		~

^{*}Water quantity based on cooling capacity may vary geographically



Silent+ Mini Pumps

Today end users are demanding quieter air conditioning pumps in areas such as offices and hotels. Silent⁺ pumps are perfectly suited for these types of applications. The Silent⁺ range is designed around a 'total system approach' to ensure they operate as quietly as possible without compromising on performance.





1 In the ceiling (Note: anti vibration bracket) 2 In the AC unit 3 Within the trunking 4 Under the unit







CONDENSATE REMOVAL PUMP

Incredibly quiet, easy to install and maintain, the Silent⁺ Mini White has been designed to fit either side of the evaporator unit. The reservoir is simple to unclip for cleaning and maintenance.



45L/h max. flow



10m max. rec. head (flow rate 23L/h)



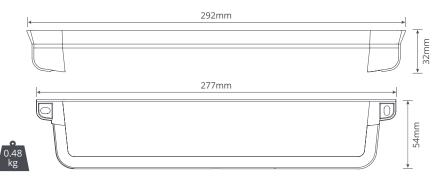
As low as 16dB(A) when operating

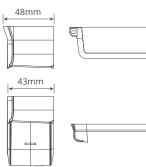
Key Features

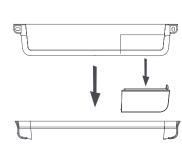
- Ultra quiet operation
- Extra quick to fit
- Compact & discreet
- Removable reservoir

Suitability

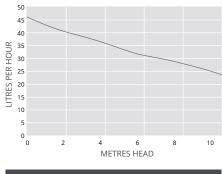
- Up to 16kW / 54,000Btu/h
- High wall mini split systems
- Perfect for... domestic environments where minimising audible noise is crucially important







SPECIFICATIONS								
Max. flow	45L/h @ 0m head							
Max. rec. head	10m							
Min. dB(A) @ 1m	16dB(A)							
Power supply	230 VAC, 50-60 Hz, 0,18 A, 2.1 W							
Rated	Continuous							
Class	II 🗆							
Max. unit output	16kW (54,000Btu/h)							
Max. ambient temp	40°C (104°F)							
IP Protection	IP24							
Inlet o/d	16mm (5/8") - 26mm (1")							
Outlet o/d	Ø6mm (1/4")							
Safety switch	5.0 A NO & NC contacts							
Thermal protection	✓							
Self priming	✓							



OPTIONS	
Silent ⁺ Mini White (UK, N. IRE)	FP3450

SUGGESTED XTRA ACCESSORIES								
Description		Part No.						
1 Amp Fuse		FP2620						
Tube To Soil Stack Adaptor	-	FP2038						
Visit aspenpumps.com for more installation accessories.								



Download manual at aspenpumps.com

Ensure ALL cleaning chemicals are flushed out of the reservoir

after use.









Simple & faster install.

No need for a damper, anti-siphon, buttons or lights.

No need for a Maxi Lime – this pump is a Mini and Maxi all-in-one.

Fits all trunking systems.

Plus, our Kwik Fix range is available in three colours (white, cream, black).

Plug & Play. Backwards compatible. Perfect for replacement installations. Replacement pump available, alongside the complete system.

Near-silent operation. As low as 16dB(A)@1m.

Variable speed, on demand power, no-touching parts = silence.

Proven tech. Same tech as our best-selling Silent⁺ Mini White. Only works when it needs to. Up to 10 x lower power consumption.

An impressive flow rate of up to 40 l/h, larger tank and head capability.

Satisfaction guaranteed. All backed with a three year guarantee.



S-Ducting* - White

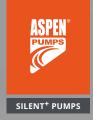
(SpeediDuct®† style/BBJ*)











Silent⁺ Mini Lime[®]





CONDENSATE REMOVAL PUMP

The new and improved 5th gen Silent⁺ Mini Lime – just 16dB(A) this is the quietest and most versatile of elbow pumps. Simple and flexible to install. The proven technology delivers an impressive flow rate and lower power consumption. All round maximum performance, on-demand power, near-silent operation, optimum reliability and increased energy efficiency.

> • Backwards compatible Plug & Play cable • Fits all popular trunking systems

• Ouick install - no longer need for a

• 40L/h flow rate and up to 10 x lower

damper, anti-siphon

power consumption

Key Features



40L/h max. flow



15m max. rec. head



Max. flow

Max. rec. head

dB(A) @ 1m

Power supply

Max. unit output

Inlet/Outlet

connections

IP Protection

Safety switch

Self priming

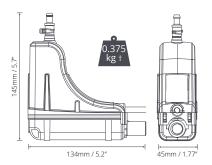
UK

Max. ambient temp

Rated

Class

6dB(A) @ 1m



Univolt 100-250 VAC 50-60Hz

40L/h @ 0m head

15m

As low as 16*

100-250 VAC

0.18A, 2.1W, 50/60Hz

Continuous

Up to 46kW / 157000Btu/h

40°C

Inlet o/d: Ø16mm

Outlet o/d: Ø6mm

IP24 5.0A N.C.

(Normally Closed)

II 🗆

50 45 40 LITRES PER HOUR 35 30 25 15 10



SYSTEM OPTIONS										
System		Colour	Part No.							
Slimline	≠ 80mm →	Ivory	FP3312/5							
Siiiiiiiiie	20mm	O White	FP3319/5							
	→ 80mm →	O Cream	FP3323/5							
Kwik Fix	• 60 mm	Black	FP3325/5							
	,	O White	FP3324/5							
O-Ducting	◆ 80mm →	O White	FP3327/5 ‡‡							
S-Ducting	→ 70mm → mus9 →	O White	FP3320/5 ‡							
Inoac	74mm →	O White	FP3321/5							
Silent+ Mini	Lime Replace	ment [†]	FP3322/5							
† Pump only – no trunking included										

† Pump only - no trunking included

EUROSPLIT TRUNKING COMING SOON!

‡ FP3320/5 trunking system is SpeediDuct® compatible. ‡‡ FP3327/5 trunking system is Optimal® compatible. (SpeediDuct® & Optimal Duct are registered trademarks of Castel Engineering).

*Assuming solid wall construction with a 2kW unit.

Suitability

- Up to 46kW / 157,000Btu/h
- High wall split systems
- Left or right install with range of trunking systems
- Perfect for... Commercial and domestic use where silence is important

SUGGESTED XTRA ACCESSORIES								
Description		Part No.						
1 Amp Fuse		FP2620						
Tube To Soil Stack Adaptor		FP2038						
Vinyl Tube Braided 1/4" (6mm)	VIII	AX5100						

IN THE BOX

Silent⁺ Mini Lime pump (including 1.5m Plug

& Play cable) • 500mm Lime green inlet hose 14mm ID • 40mm Vinyl breather tube 6mm ID • Elbow front and back • 800mm trunking front and back • Internal trunking sleeve (Slimline system only) • Gasket (Slimline, S-Ducting and Inoac systems only) • Ceiling plate • Drain connector kit • Fixing kit • Quick Start Guide



Download manual at aspenpumps.com

Watch installation video at aspenpumps.com





Silent⁺ Mini Aqua[®]



CONDENSATE REMOVAL PUMP

The Silent⁺ Mini Aqua keeps its sleek and slender form offering unparalleled installation flexibility. It fits neatly into trunking and inside mini split units. Packed with our proven 5th Gen Technology, it's unbeatable silence – a barely audible 16dB(A)*, combined with intelligent, adaptive flow rates – further extends pump life, maximises reliability and improves energy efficiency. Quietly brilliant.



35L/h max. flow



10m max. rec. head



As low as 16dB(A)*

Key Features

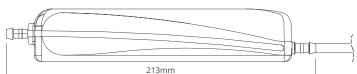
- Slim profile
- Proven 5th Gen Technology: Capacitance Sensing & Rotary Diaphragm = Silence & Power
- Low maintenance
- Plug and play**
- 3 year warranty

Suitability

- Up to 40kW / 136,000Btu/h
- Ducted units; floor standing & chassis units; high wall mini split systems
- Perfect for... smaller commercial and domestic applications, where silence is needed

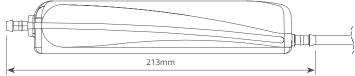






SPECIFICATIONS								
Max. flow	35L/h @ 0m head							
Max. rec. head	10m							
Max. suction lift	1.5m							
Min. dB(A) @ 1m	16dB(A)*							
Power supply	100-250VAC, 0.18A, 2.4W, 50/60 Hz							
Rated	Continuous							
Class	II 🗆							
Max. unit output	40kW / 136,000Btu/h							
Max. ambient temp	40°C (104°F)							
IP Protection	IP24							
Inlet o/d	Ø16mm (5/8")							
Outlet o/d	Ø6mm (1/4")							
Safety switch	5.0 A Normally closed							
Self priming	✓							

assuming solid wall construction with a 2kW unit



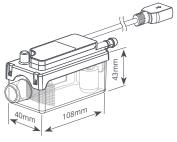
	50								
	45								
	40								
~	35 • • •								
LITRES PER HOUR	30								
PER	25			•	••••				
IRE	20						• • • • • • • • • • • • • • • • • • • •	٠.,	
_	15								
	10								
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	0	
Silent ⁺ Mini Aqua		FP3326

IN THE BOX

Silent⁺ Mini Aqua 5th Gen pump • Reservoir (inc. filter and lid) • 1.5m plug and play cable**

- 1.5m clear PVC tube 150mm clear vent hose
- 220mm blue inlet hose Drain connector kit: straight connector and rubber elbow
- · Quick start guide
- Download full manual at aspenpumps.com



SUGGESTED XTRA ACCESSORIES									
Description		Part No.							
Hose Clamp 10.1 dia. (x10)	-99	B3340							
S ⁺ Mini Pump spare filters (x10)	64	FP3330							
Barbed anti-siphon device	-	FP3336/1							
Reservoir copper mesh filter (x10)		FP3460							



Visit aspenpumps.com for more installation accessories.

^{**} not backwards compatible

Information correct at time of going to press. Not all products are available in all regions



Silent⁺ Mini Orange[®]

TANY WITH OLD & BLAY

CONDENSATE REMOVAL PUMP

The world's No.1 Orange mini pump is now better than ever. Using our proven 5th Gen Technology, the Silent⁺ Mini Orange boasts sound levels as low as 16dB(A)*. So quiet it eliminates the need for additional noise or vibration dampers. Capacitance sensor technology, provides intelligent, adaptive flow rates. Quietly brilliant.



35L/h max. flow



10m max. rec. head



As low as 16dB(A)*

Key Features

- Proven 5th Gen Technology:
 Capacitance Sensing & Rotary
 Diaphragm = Silence & Power
- Low maintenance
- Plug and play**
- 3 year warranty

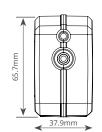
Suitability

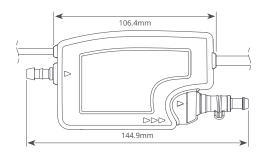
- Up to 40kW / 136,000Btu/h
- Ducted units; floor standing & chassis units; high wall split systems

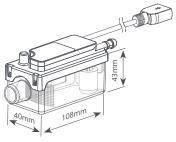
Silent+

MINI ORANGE

• **Perfect for...** small commercial and residential units

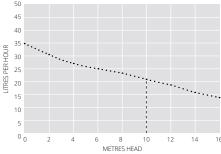






SPECIFICATIONS		
Max. flow	35L/h @ 0m head	
Max. rec. head	10m	
Max. suction lift	1.5m	
Min. dB(A) @ 1m	16dB(A)*	
Power supply	100-250VAC, 0.18A, 2.4W, 50/60 Hz	
Rated	Continuous	
Class	II 🗆	
Max. unit output	40kW / 136,000Btu/h	
Max. ambient temp	40°C (104°F)	
IP Protection	IP24	
Inlet o/d	Ø16mm (5/8")	
Outlet o/d	Ø6mm (1/4")	
Safety switch	5.0 A Normally closed	
Self priming	✓	

^{*}assuming solid wall construction with a 2kW unit



OPTIONS	
Silent ⁺ Mini Orange	FP3313

IN THE BOX

Silent⁺ Mini Orange 5th Gen pump • Reservoir (inc. filter and lid) • 1.5m plug and play cable**

- 1.5m clear PVC tube 150mm clear vent hose
- 220mm Orange inlet hose Drain connector kit: straight connector and rubber elbow
- Quick start guide
- Download full manual at aspenpumps.com

SUGGESTED XTRA	ACCESSOR	IES
Description		Part No.
Hose Clamp 10.1 dia. (x10)	-99	B3340
S ⁺ Mini Pump spare filters (x10)	00	FP3330
Barbed anti-siphon device	-	FP3336/1
Reservoir copper mesh filter (x10)		FP3460



Visit aspenpumps.com for more installation accessories.

^{**}not backwards compatible



Mini Pumps

Since the launch of the best selling Mini Orange, Aspen has become the global leader for mini condensate pumps. Mini pumps operate on a float switch mechanism which detects the presence of water in the drain pan, activating the pump. Aspen offer the most complete and high performance range of mini pumps in the world.





1 In the ceiling 2 In the AC unit 3 Below the AC unit 4 Within the trunking





Mini Aqua®

CONDENSATE REMOVAL PUMP

The world's slimmest condensate removal pump is designed to fit where other's can't!



12L/h max. flow



10m max. rec. head (flow rate 6L/h)



21dB(A) @ 1m

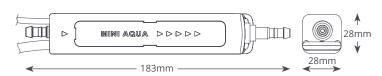
Key Features

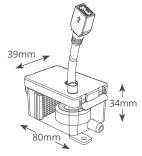
- Ultra slim
- High performance
- Plug & Play
- Anti siphon device

Suitability

- Up to 16kW / 54,000Btu/h
- High wall mini split systems; Ducted units; Floor standing & Chassis units
- **Perfect for...** installing directly inside the unit







@ 230 VAC 50Hz		
Max. flow	12L/h @ 0m head	
Max. rec. head	10m	
Max. suction lift	2m	
dB(A) @ 1m	21dB(A)	
Power supply	230 VAC, 50-60Hz, 0.11A, 16W	
Rated	Non continuous	
Class	II 🗆	
Max. unit output	16kW (54,000 Btu/h)	
Max. water temp	40°C (104°F)	
Discharge tube	6mm ID	
IP Protection	IP24	
Safety switch	3.0A Normally closed	
Thermal protection	✓	
Fully potted	✓	
Self priming	✓	

	18	···
	16	
	14	
METRES HEAD	12	
RES	10	14.
Ē	8	``.
2	6	
	4	14.
	2	230 VAC 50Hz
	0	3 6 9 12 15 LITRES PER HOUR

OPTIONS	5
Mini Aqua	FP2406/2
† Pump only	
Download manual at asp	enpumps.com
Watch installation video a	t aspenpumps.com

SUGGESTED	XTRA ACCESSORI	IES
Description		Part No.
1 Amp Fuse		FP2620
Tube To Soil Stack Adaptor		FP2038
Vinyl Tube Braided 1/4" (6mm)		AX5100
Visit aspenpur	mps.com for more	e



IN THE BOX

Mini Aqua pump • 1.5m Plug & Play power cable • Reservoir (inc. filter, float, lid) • 150mm Vinyl breather tube 6mm ID • Anti siphon device • 1.5m Suction tube 6mm ID • 220mm Blue inlet hose 14mm ID • Drain connector kit • Fixing kit • Quick Start Guide



Mini Orange®



CONDENSATE REMOVAL PUMP

The world's best selling mini pump offers unrivalled reliability and performance.



12L/h max. flow



10m max. rec. head (flow rate 6L/h)



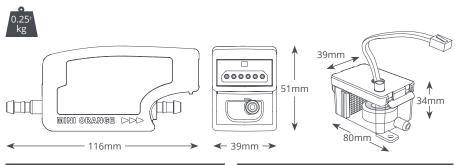
21dB(A) @ 1 m

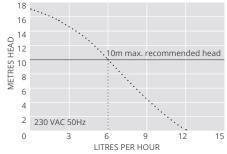
Key Features

- Submersible secondary reservoir included
- Plug & Play
- Anti siphon device

Suitability

- Up to 16kW / 54,000Btu/h
- High wall split systems; Ducted units; Floor standing & Chassis units
- Perfect for... Small units





@ 230 VAC 50Hz		
Max. flow	12L/h @ 0m head	
Max. rec. head	10m	
Max. suction lift	2m	
dB(A) @ 1m	21dB(A)	
Power supply	230 VAC, 50-60Hz, 0.11A, 16W	
Rated	Non continuous	
Class	🗆	
Max. unit output	16kW (54,000 Btu/h)	
Max. water temp	40°C (104°F)	
Discharge tube	6mm ID	
IP Protection	IP21	
Safety switch	3.0A Normally closed	
Thermal protection	✓	
Fully potted	✓	

Mini Orange		FP2212
† Pump only		
SUGGESTED X	TRA ACCESSOR	IES
Description		Part No.
1 Amp Fuse		FP2620
Tube To Soil Stack		FP2038

AX5100

OPTIONS

Visit aspenpumps.com for more installation accessories.

Vinyl Tube Braided

		··.		
AC 50Hz				
3	6	9	12	
	LITRES P	ER HOUR		

IN THE BOX

Mini Orange pump • 1.5m Plug & Play power cable • Reservoir • Reservoir lid with 1.5m sensor cable • Submersible reservoir • Anti siphon device • Float & filter • 1.5m Suction tube 6mm ID • 220mm Orange inlet hose 14mm ID • 150mm Vinyl breather tube 6mm ID • Drain connector kit • Fixing kit • Install manual

Download manual at aspenpumps.com

Watch installation video at aspenpumps.com

Self priming







CONDENSATE REMOVAL PUMP

The 'ultra quick fit' Mini Blanc is designed to be fitted beneath high wall indoor units and offers easy access for future maintenance.



12L/h max. flow



10m max. rec. head (flow rate 4L/h)



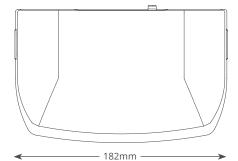
21dB(A) @ 1m

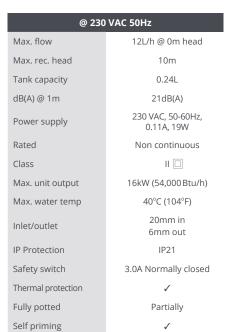
Key Features

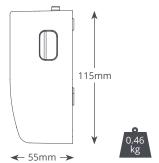
- Extra quick to fit
- Compact & discreet
- Clear removable reservoir
- Ultra quiet operation
- Elegant and stylish casing

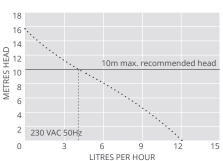
Suitability

- Up to 16kW / 54,000Btu/h
- High wall split systems
- **Perfect for...** Domestic use where easy maintenance is key

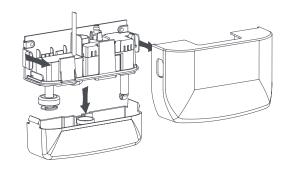








OPTIONS	
Mini Blanc (Europe)	FP1080/2



	SUGGESTED XTRA ACCESSORIE	S
	Description	Part No.
	1 Amp Fuse	FP2620
	Tube To Soil Stack Adaptor	FP2038
5	Visit aspenpumps.com for more installation accessories.	

Mini Blanc pump (including hard wired 1m
power cable) • Anti siphon device • Drain
connector kit • Fixing kit • Install manual

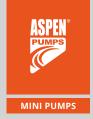
Download manual at aspenpumps.comWatch installation video at aspenpumps.com

IN THE BOX

Information correct at time of going to press. Not all products are available in all regions.

UK

part of ASPEN PUMPS GROUP aspenpumps.com | 1 +44 (0)1323 848842 | sales@aspenpumps.com





Maxi Orange

CONDENSATE REMOVAL PUMP

Need more performance? Designed for larger units, the Maxi Orange pump gives you the extra power when you need it.



35L/h max. flow



15m max. rec. head (flow rate 10L/h)



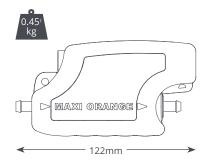
35dB(A) @ 1m

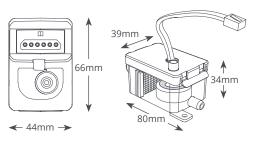
Key Features

- High power motor
- Superior performance
- Submersible secondary reservoir included

Suitability

- Up to 46kW / 157 000 Btu/h
- High wall split systems; Ducted units; Floor standing & Chassis units
- Perfect for... Large commercial units





18			
16	15m r	max. recommended h	nead
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METRES HEAD 8 0 11			
± 10	``.		
8 ETR		·	
≥ 6			
4		•	
2	230 VAC 50Hz		
0	5 10 15 LITRES P	20 25 30 3 ER HOUR	5

230 VAC 50Hz				
Max. flow	35L/h @ 0m head			
Max. rec. head	15m			
Max. suction lift	2m			
dB(A) @ 1m	35dB(A)			
Power supply	230 VAC, 50-60Hz, 0.11A, 16W			
Rated	Non continuous			
Class	II 🗆			
Max. unit output	46kW (157,000 Btu/h)			
Max. water temp	40°C (104°F)			
Discharge tube	6mm ID			
IP Protection	IP21			
Safety switch	3.0A Normally closed			
Thermal protection	✓			
Fully potted	✓			
Self priming	✓			

OPTIONS				
Maxi Orange	FP2210			
† Pump only				
SUGGESTED XTRA ACCESSORIES				
Description	Part No.			
1 Amp Fuse	FP2620			
Tube To Soil Stack Adaptor	FP2038			
Vinyl Tube Braided 1/4" (6mm)	AX5100			

Xtra	Visit aspenpumps.com for more installation accessories.
V	installation accessories.

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16		15m max. r	recomme	nded head
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METRES HEAD 8 0 11				
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2	230 VAC 50Hz			·····
0	5 10	15 20 LITRES PER HC	25 DUR	30 35

IN THE BOX

Maxi Orange pump • 1.5m Plug & Play power cable • Reservoir • Reservoir lid with 1.5m sensor cable • Submersible reservoir • Anti siphon device • Float & filter • 1.5m Suction tube 6mm ID •

- 220mm Orange inlet hose
- 14mm ID 150mm Vinyl breather tube 6mm ID • Drain connector kit • Fixing kit • Install manual
- Download manual at aspenpumps.com
- Watch installation video at aspenpumps.com